

# CR-10

The Ender CR-10 has a 500mm<sup>3</sup> print volume. It's an FDM Printer capable of printing PLA, PETG, and Flexible Filament\* (depending on print settings). It cannot print ASA, ABS, PolyCarbonate, or Nylon. It is perfect for printing larger items that cannot fit on an Ender 3.

**Before printing with the printer, see the staff for more assistance.** This printer requires more preparation time and attention to detail to ensure good-quality print.

Recommended Print Setting at as follows (Cura and PrusaSlicer)

Setting	Range
Speed	25-50m/s (Max)
Extrude Temp Range	200-250c°
Bed Temp Range	0-55c°